9909107.6





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 7:		(11) International Publication Number:	WO 00/57744
A45D 2/02, 2/00	A1	(43) International Publication Date:	5 October 2000 (05.10.00)

GB

(21) International Application Numb	ber: PCT/GB00/01043
(22) International Filing Date:	21 March 2000 (21.03.00)

(30) Priority Data: 30 March 1999 (30.03.99) 9907166.4

22 April 1999 (22.04.99)

(71)(72) Applicant and Inventor: DE BENEDICTIS, Alfredo [GB/GB]; 30 Falcon Avenue, Springfield, Milton Keynes, Buckinghamshire MK6 3HJ (GB).

(74) Agent: LOUGHREY, Richard; Redhill, Rushden, Buntingford, Hertfordshire SG9 OTG (GB).

(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

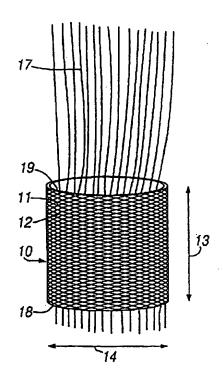
Published

With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: HAIR TREATMENT DEVICE AND METHOD

(57) Abstract

A device for use in hair treatment comprises a tube (10) having a wall constructed of elements (11, 12) extending in a direction inclined to the length of the tube, or a wall constructed of interwoven fibres (11, 12). As a result of its construction when the tube is contracted from an elongate state to a contracted state, the transverse dimension of the tube increases to permit insertion of a tress of hair through the tube. After insertion of the hair through the tube, the tube is extended which causes the transverse dimension to decrease and compress together the hairs of the tress. The tube is then manipulated into a desired form to thereby impart a required form to the tress of hair. The tube may be performed in the desired form and after insertion of the tress of hair is permitted to revert to the desired form. Restraints (521, 522) may be applied to the tube and hair contained therein and then the tube between the restraints is contracted lengthwise to cause the transverse dimension thereof to increase.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	∧ibania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Pinland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	Prance	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	T.J	Tajikistan
BE	Belgium	GN	Guinea	MK	'the former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
RJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Maurkania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	บร	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	YN	Vist Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Zimbabwe
CI.	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Kurea	PT	Portugal		
Ĉΰ	Cuba	KZ	Kazakstan	RO	Romania		
cz	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	Li	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

HAIR TREATMENT DEVICE AND METHOD

This invention relates to devices for and methods of treatment of hair and in particular to the imparting of a designed form, for example, a wave or curl to a tress of hair.

According to the invention a device for treatment of a tress of hair including a cylindrical tube open at at least one end is characterised in that said tube is formed such that contraction of the tube lengthwise from a first lengthwise state to a second lengthwise state causes a transverse dimension of said tube to increase from a first dimension to a second dimension; and said tube when in the first lengthwise state is manipulable into or preformed in a determined form to impart a desired form to said tress of hair contained within said tube.

According to a second aspect of the invention a method of treatment of a tress of hair is characterised by the steps of:-

inserting the tress of hair into a cylindrical tube while the tube is in a lengthwise contracted state, said tress of hair extending lengthwise through the tube and said tube having a characteristic property such that a 25 transverse dimension of the tube increases as a lengthwise dimension thereof is decreased;

extending the tube from the contracted state; and causing the extended tube containing the tress of hair to assume a determined form to impart a desired formation to the tress of hair contained within the tube.

An embodiment of the invention will now be described by way of example with reference to the drawings in which:Figure 1 illustrates a tube in a contracted state with a

35 tress of hair extending therethrough,
Figure 2 illustrates the tube extended from the contracted state with the tress of hair extending therethrough,

Figure 3 illustrates an initial twisting of the tube,
Figure 4 illustrates further twisting of the tube,
Figure 5 illustrates the twisted tube compacted
lengthwise,

- 5 Figure 6 illustrates the tube when bent transversely into a concertina state,
 - Figures 7 and 8 illustrate an end of the tube provided with means to engage the end of the tube with a tress of hair contained therein,
- 10 Figure 9 illustrates a device for use with the tube to maintain parts of the tube located relative to a tress of hair,
- Figure 10 illustrates the device of Figure 9 in combination with the tube, the tube being in an elongate 15 state,
 - Figure 11 is similar to Figure 10 with the tube contracted from the elongate state, and
- Figure 12 illustrates a hook for use with the tube.
- 20 Referring first to Figure 1 of the drawings, a generally cylindrical tube 10 has a wall formed of comprising interwoven fibres 11, 12 extending at an angle inclined both to a longitudinal dimension 13 transverse dimension 14 of the tube. As a result of this inclination of the elements, the transverse dimension 14 25 of the tube is greater when the tube is contracted lengthwise to the longitudinal dimension 13 (see Figure 1) than the transverse dimension 15 (see Figure 2) of the longitudinal tube when in an extended state with a 30 dimension 16 as shown in Figure 2. Accordingly when the tube is in a contracted lengthwise state as Figure 1, the insertion of a tress of hair 17 tube through a first open end 18 thereof, through the tube out through a second open end 19 thereof When the tube is extended from the facilitated. 35 contracted state to the extended state shown in Figure the transverse dimension of the tube decreases and the

wall of the tube moves radially inwards to compress the hairs of the tress of hair 17 together.

With the tube in the extended state, the tube 5 manipulated to a determined form so as to impart a desired form to the tress of hair contained in the tube. form of manipulation illustrated by Figure 3, the tube flattened and is twisted about a longitudinal axis thereof indicated by broken line 20. The twisting of the tube 10 causes the wall of the tube to flatten from a generally circular transverse section as shown in Figures 1 and 2 into a flat oval transverse section as shown in Figure 3 and as a result the tress of hair contained within the tube is caused to assume a generally helical formation. Twisting of the tube may be continued to a selected extent as shown in Figure 4 so as to impart a desired amount twist to the helical formation of the tress of hair. Upon twisting the tube to the selected extent, the twisted tube with the tress of hair contained therein may 20 compacted lengthwise to a desired extent, and for example the twists of the tube may lie closely together as shown in Figure 5.

The tress of hair is treated with a liquid hair treatment substance to cause the hair to retain the formation 25 imparted thereto as a result of being contained within the tube and by the twisting of the tube. The treatment the hair with the liquid treatment substance may effected prior to or after insertion of the hair into the tube and may be effected before or after twisting of the If the liquid treatment substance is applied after insertion of the hair into the tube, the substance may applied through interstices between the fibres 12. After a time period during which the substance acts on the 35 hair to cause retention of the formation imparted to the hair, the hair is released from the confines of the tube by withdrawal of the tube from the tress of hair. If

is required, heat may be applied to the hair while the tress of hair is contained within the tube prior to withdrawal of the tube from the tress of hair. The heat may be applied from an external device or the tube may be formed with electrically resistive fibres through which an electric current is passed to generate heat in the wall of the tube.

In the drawings, the tress of hair is shown as extending through and beyond the tube. However it is to be understood that the length of the tube relative to the length of the tress of hair may be such that, when the tube is in the extended state shown in Figure 2, the tress of hair does not extend out of the end 19 of the tube.

15

20

25

In using the tube in the treatment of a tress of hair, the of hair 17 is separated from other hair 21 on a and is drawn through the open end 18 into and scalp 22 through the tube 10. The position of the tube 10 along the length of the tress of hair 17 may then be adjusted such that the open end 18 of the tube lies adjacent the the hair and the scalp 22. if root ends of However desired the tube may be located at any position along the length of the tress of hair 17 in order to treat selected part of the length of the tress.

As described hereinbefore, the tube has a wall formed of elements comprising interwoven fibres 11, 12 extending at an angle inclined both to a longitudinal dimension 13 and 30 a transverse dimension 14 of the tube. While the wall of the tube may conveniently be formed of interwoven fibres 11, 12, the wall of the tube may be formed in a different manner not using interwoven fibres. For example instead of fibres which are interwoven, the wall may be formed of fibres or other elements which extend across one another and are bonded together at locations at which the fibres or other elements cross one another. The wall of the tube

may be formed by bonding fibres or other elements together or the fibres or other elements may be formed integrally in the required bonded relationship for example by a moulding process.

5

It will be appreciated that as the tube is contracted or extended the angle of inclination of the elements forming the wall of the tube changes and causes a corresponding increase or decrease respectively of the transverse dimension of the tube.

The elements forming the wall of the tube are flexible and may be of synthetic plastics material or may be of metal. If desired the elements may be elastic and resiliently extendible. When the wall of the tube is a mesh formed by fibres or other elements bonded together or formed integrally it will be appreciated that the elements or the interconnections between the elements or both the elements and the interconnections therebetween are sufficiently flexible to permit the required contraction and extension of the tube.

While the tube has been described hereinbefore as being of woven or mesh construction, other constructions that result in the transverse dimension of the tube increasing when the tube is contracted from its normal uncontracted state and permit the tube to be manipulated in the desired manner may be utilised.

It will be appreciated that after twisting of the tube, the tube needs to be retained twisted while the treatment substance acts on the hair. Accordingly it is convenient to mount the tube within a holder comprising a first structure secured to the end 18 of the tube and a second structure secured to the end 19 of the tube. The second structure is manually displaceable toward and away from the first structure to permit the tube to be contracted

lengthwise respectively. Also the second and extended is rotatable relative to the first structure structure whereby the tube and the tress of hair contained therein may be twisted as described hereinbefore. Preferably means are provided to locate the second structure relative to the first structure in a first position such that the contracted and not twisted and intube position such that the tube is retained in a twisted condition. Where it is desired to compact the the tress of hair as described containing 10 hereinbefore, the second position of the second structure may be the same as the first position but the structure will have been subjected to at least The structure secured to rotation to twist the tube. 15 ends of the tube may be of different diameters whereby one may be enter the other structure structure telescoping manner when the tube is urged into the contracted lengthwise state. Also if desired the holder may include additional structures intermediate the first 20 and second structures, and all of the structures may then be constructed to telescope together.

In an alternative manipulation of the tube illustrated after insertion of the tress of Figure 6, hair 25 extension of the tube to its uncontracted state, the tube flattened and then is subjected to bending about plurality of axes 23 - 27 extending transversely of tube and spaced apart along the length of the tube in least one direction so that parts 28 of the length of adjacent one another in a concertina fashion. lie The bending of the tube imparts a waved form to the tress hair contained within the tube. The sharpness of bends may be chosen such as to produce a desired formation the tress of hair 17 contained within the tube. axes 23 - 27 about which the tube containing the tress hair is bent may extend perpendicular to the length of the tube and or may be inclined to the length of the tube.

As described hereinbefore, the tube has been described as being of generally circular cross-section and, after insertion of the tress of hair into the tube, the tube flattened and then manipulated to a final form to impart a desired formation to the tress of hair contained in the tube. However if desired the tube may be preformed to the required final form. Thus where it is desired that the tube has a flattened twisted final form as illustrated Figures 3 or 4, the tube is preformed to a twisted flattened form. Alternatively where it is desired that 10 the tube has a concertina final form as illustrated in Figure 6, the tube is preformed to this concertina form. Accordingly when it is desired to insert a tress of hair into the tube, initially the preformed tube is to extend substantially linearly and opened into an 15 approximately circular cross section to permit insertion of the tress of hair. Then the tube is released whereupon the tube reverts to the required preformed final form thereby imparting the required formation to the tress of 20 hair contained in the tube.

To facilitate insertion of the tress of hair into the tube 10, as shown in Figures 7 and 8, a resilient ring shaped element 30 may be secured respectively to each end of the 25 tube. Normally the ring element is of oval form as shown in Figure 8 so that the tube 10 has an oval cross section. When it is desired to insert a tress of hair into the tube, the ring element 30 is held between thumb and finger positioned at 31, 32 so that when manual pressure is 30 applied as indicated by arrows 33, 34, the ring opens in the direction of arrows 35, 36 to a circular form as shown in Figure 7. Upon release of manual pressure on the ring after the tress of hair has been inserted into the tube, the ring reverts to the oval form as shown in Figure 8.

35

In yet a further different manipulation of the tube,

after insertion of the tress of hair and extension of the tube to its uncontracted state, the tube is subjected to restraint in a transverse direction at one or more locations along the length of the tube to prevent or 5 least restrict increase of the transverse dimension of the tube when the tube is contracted lengthwise. The tube then manipulated by contracting the tube lengthwise and thereby causing the wall of the tube to balloon out only in positions where it is not subjected to the restraint. result the hairs of the tress of hair are held 10 As a close proximity in locations corresponding to locations at which transverse restraint is applied to the tube and are caused to be confined within lengthwise contracted portions of the tube which bow out to provide regions of increased transverse dimension at each side of 15 the location at which the transverse restraint is applied. Manipulation of the tube in this manner is illustrated 10 and 11 using a restraining 39 device illustrated in Figure 9.

20

25

30

Referring first to Figure 9, the restraining device comprises two members 40, 41 hinged together at 42. member 40, 41 includes a jaw element 43. Each member 40, is of part spherical form and has an aperture 44 located in an upper part (as seen in Figure 9) adjacent the jaw element 43. The lower part of 41 is provided with a support leg The member 40, arrangement of the apertures 44 and support legs such that restraining devices can be stacked on one another with the legs 45 engaging in the apertures 43 adjacent restraining device thereby locate the to The member restraining devices relative to one another. 40 is provided, remote from the hinge 42, with a catch 46. The catch 46 is engageable with a projection 47 member 41, when the members 40, 41 are closed together, to 35 maintain the members 40, 41 in the closed position.

Figures 10 and 11 illustrate use of two restraining devices 391, 392 together with a scalp device 49 with a tube 10. The scalp device is of similar construction to the restraining devices 39 in that it two jaw elements hinged together and is provided with apertures 53 to be engaged by legs of a restraining element. However instead support legs, the scalp device 49 is formed at 50 to seat on a scalp 51. When a tress of hair 17 has been inserted into and through the tube 10 with one end of the 10 tube located adjacent the scalp 51, the scalp device 49 is seated on the scalp and is closed to clamp the tube, at a location 54 adjacent the end of the tube, and the hair contained therein between the jaw elements of the scalp The tube is extended to an elongate state as device. shown in Figure 10. The restraining devices 39₁ and 39₂ 15 are located spaced along the length of the tube 10 then are closed to clamp the tube and the hair contained therein at locations 52_1 and 52_2 respectively. clamping of the tube and hair by means of the restraining 20 devices 391, 392 and by the scalp device 49 is effective to prevent displacement in a direction lengthwise of the tube between the hair and the tube at the locations at which the clamping is effected. The restraining devices 39, and 39, are then displaced manually toward the scalp device to a position as shown in Figure 11 in which the legs 45 of the device 39, engage in apertures 53 of scalp device 49 and the legs 45 of the device 392 engage in the apertures 44 of the device 391. As a result of this displacement of the restraining devices, portions 55, 30 56 of the tube extending between the locations 54, 52, and between 521, 522 respectively are contracted in length and as a result these portions of the tube increase in diameter and balloon outwards as shown in Figure 11. be appreciated that the displacement will restraining devices not only causes the portions 55, of the tube to be contracted lengthwise but also causes the hair contained in the tube to be contained in a decreased length of tube of increased diameter. Hence, at the locations 54, 52₁, 52₂ the hair is held closely in juxtaposition but between these locations the hairs of the tress are free to move outwards relative to one another and to assume a random form.

jaw elements of the scalp device 49 and of The restraining devices may be provided with means to enhance the effectiveness of the clamping of the tube and the hair 10 contained therein to prevent displacement in a direction lengthwise of tube of the hair, the tube and the restraining device or scalp device relative to one The means to enhance the effectiveness of the another. clamping may comprise one or more spikes or pins on the 15 jaw elements which the enter interstices between fibres or other elements forming the tube and enter between hairs of the tress of hair contained in the tube.

The scalp device 49 and the restraining devices 39₁, 39₂ may be separate from the tube 10 and applied to the tube during treatment of the tress of hair or is desired on or more of the devices may be secured to the tube at a desired location along the length of the tube.

25 While examples of determined forms into which the tube may be manipulated or preformed have been disclosed hereinbefore it will be appreciated that the tube may be manipulated into or be preformed to have other determined forms to impart a desired formation to a tress of hair.

30 Accordingly it is to be understood that the invention is not limited to the specific examples that have been disclosed hereinbefore.

Insertion of the tress of hair into the tube is conveniently accomplished by use of a hook on an elongate handle. The hook is passed through the tube until is emerges and then is engaged with the tress of hair. The

hook then is withdrawn through the tube thereby drawing the tress of hair into and through the tube. If the tube has been preformed to a determined final form, passage of the hook through the tube will straighten the tube 5 facilitate subsequent drawing of the tress of hair into and through the tube. However it will be appreciated that the hook should have a form that permits passage of hook through the tube both during insertion of the hook and during withdrawal of the hook without snagging 10 mesh of the tube. Accordingly it is preferred to provide a hook having a form illustrated in Figure 12. The hook 60 is on an elongate handle 61, of which only a part shown, and has a first tooth 62 extending backwards from a front end 63 of the hook. The first tooth 62 is shaped 15 such that a free end of the tooth extends inwards relative to the outer profile of the hook. In use, a tress of hair is caught under the first tooth to draw the tress of hair into and through the tube. However because the free end of the tooth extends inwardly relative to the outer 20 profile of the hook, the free end is spaced from the mesh of the tube and therefore does not snag the mesh. desired a second tooth 63 may be provided.

25

CLAIMS

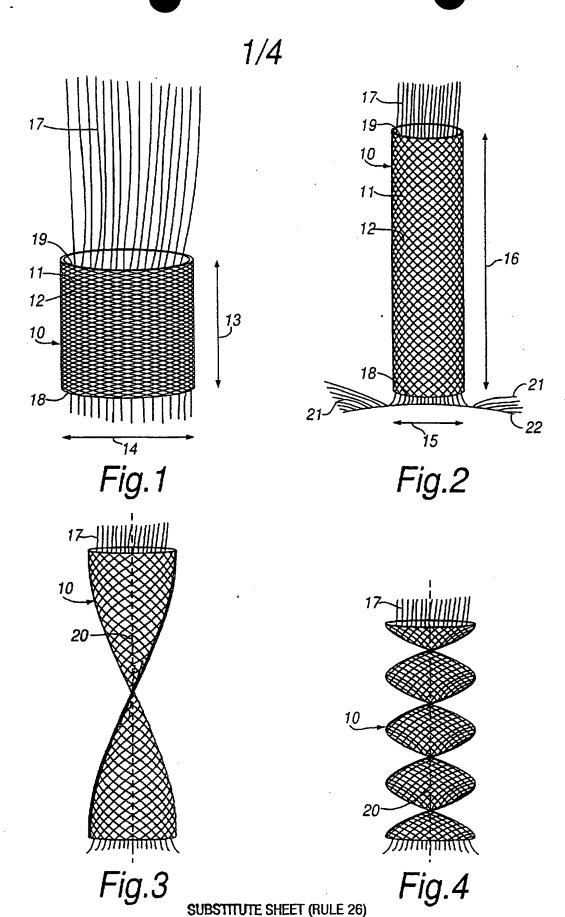
10

- 1. A device for treatment of a tress of hair (17) including a cylindrical tube (10) open at at least one end; characterised in that said tube is formed such that contraction of the tube lengthwise from a first lengthwise state (16) to a second lengthwise state (13) causes a transverse dimension of said tube to increase from a first dimension (15) to a second dimension (14); and said tube when in the first lengthwise state (16) is manipulable into or preformed in a determined form to impart a desired form to said tress of hair contained within said tube.
- A device as claimed in claim 1 wherein the tube has a wall comprising interwoven fibres (11, 12) inclined to the
 length of the tube.
- 3. A device as claimed in claim 1 or 2 wherein the tube has a wall comprising elements (11, 14) interconnected in a mesh formation, said elements being inclined to the 20 length of the tube.
 - 4. A device as claimed in claim 1, 2 or 3 wherein in the determined form the tube is of oval cross section and is twisted about a lengthwise axis (20) of the tube.
 - 5. A device as claimed in claim 1, 2 or 3 wherein in the determined form the tube is of oval form and bent about at least one axis (23 27) extending transverse to a length of the tube.
- 6. A device as claimed in any preceding claim including one or more electrically resistive elements extending through the wall of the tube and heatable by passage of electric current.

35

- 7. Apparatus for treatment of a tress of hair including a device as claimed in claim 1, 2, 3 or 4 and further including first and second means (391, 392) for location respectively at desired first and second locations (521, 522) at a first spacing along the length of the tube (10) and operable to prevent at each of said first and second locations lengthwise displacement of a tress of hair (17) relative to the tube and means to secure said first and second means relative to one another such that the first and second locations are spaced at a second spacing less than said first spacing thereby causing the tube between said locations to increase to said second transverse dimension.
- 15 8. Apparatus as claimed in claim 7 wherein the first and second means each include a pair of jaw elements (43) hinged together and movable into a closed position in which the tube (10) and hair (17) contained therein are restrained between and by the jaw elements of the pair.
 - 9. Apparatus as claimed in claim 7 or 8 wherein the first means (39_2) is engageable with the second means (39_1) to secure the first and second means relative to one another.
- of treatment of a tress of hair 25 10. A method characterised by the steps of:inserting the tress of hair (17) into a cylindrical tube (10) while the tube is in a lengthwise contracted state (13), said tress of hair extending lengthwise through the 30 tube and said tube having a characteristic property such that a transverse dimension of the tube increases as a lengthwise dimension thereof is decreased; extending the tube from the contracted state; and causing the extended tube containing the tress of hair to 35 assume a determined form to impart a desired formation to the tress of hair contained within the tube.

- 11. A method as claimed in claim 10 wherein the extended tube containing the tress of hair is caused to assume the determined form by manipulation of the tube to the determined form.
- 12. A method as claimed in claim 10 wherein the extended tube is preformed to the determined form and the tube is deformed from the determined form in the step of inserting the tress of hair to extend through the tube and wherein the tube containing the tress of hair is permitted to return to the determined form after insertion of the tress of hair into the tube.
- 13. A method as claimed in claim 10 including the step,
 15 after insertion of the tress of hair into the tube and
 with the tube extended, of applying restraint to the tube
 at spaced locations to prevent relative displacement of
 the hair and the tube in a direction lengthwise of the
 tube at said spaced locations and then decreasing the
 20 spacing of the locations to contract the tube lengthwise
 between the spaced locations.
- 14. A hair engaging hook constructed for use with a hair treatment device as claimed in any one of claims 1 to 6 including a hook member having an outer profile and a hair engaging tooth having a free extending inwards from the outer profile.



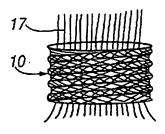


Fig.5

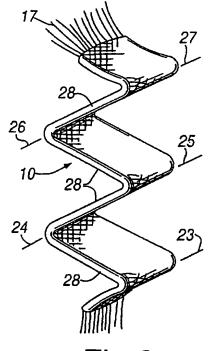


Fig.6

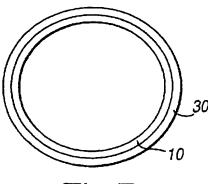


Fig.7

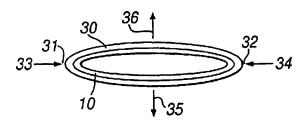


Fig.8

3/4

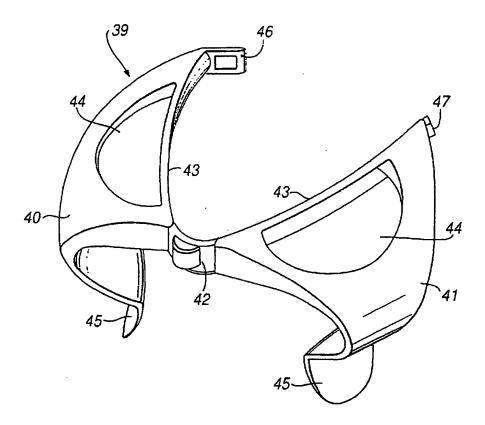


Fig.9

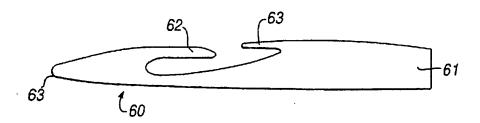
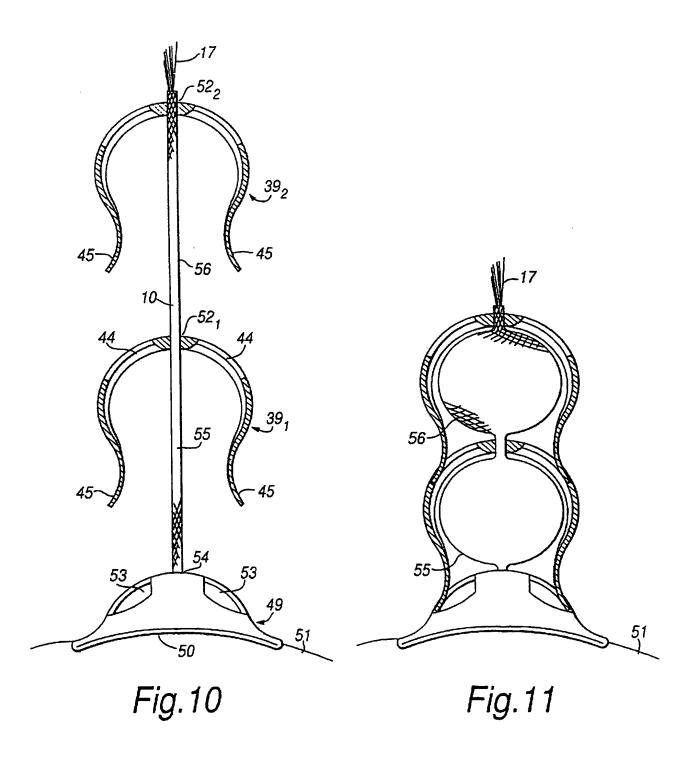


Fig. 12



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A45D2/02 A45D2/00

According to international Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) $IPC \ 7 \ A45D$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 631 868 A (SOLOMON NATHAN L) 4 January 1972 (1972-01-04) column 1, line 70-74 column 2, line 23-48 column 3, line 1-12; figures 1-4	1
X	US 5 472 003 A (FRAME CHAD R ET AL) 5 December 1995 (1995-12-05) column 2, line 17-22; figures 4,5	1,2
X	WO 97 46132 A (BENEDICTIS ALFREDO DE) 11 December 1997 (1997-12-11) page 6, line 21-31; figure 3	14
A	US 5 771 906 A (DE BENEDICTIS ALFREDO) 30 June 1998 (1998-06-30) column 2, line 12-56; figures 1-3	1-14

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of ched documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the International filling date "L" document which may throw doubts on priority claim(a) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	To later document published after the international filling data or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention carnot be considered novel or cannot be considered to Involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to Involve an inventive step when the document is combined with one or more other such document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
1 September 2000	11/09/2000
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentiaan 2	Authorized officer
European Fallow Cilico, F.D. 5616 Falentine 22 NL — 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Lang, D



Int tional Application No PCT/GB 00/01043

C.(Continu	RION) DOCUMENTS CONSIDERED TO BE RELEVANT		
ategory *	Citation of document, with indication, where appropriate, of the relevant passages	Rele	vani to claim No.
A	US 3 566 888 A (BONARIGO JOHN P) 2 March 1971 (1971-03-02) the whole document		1-14
A	US 3 871 388 A (LEOCI ROSA) 18 March 1975 (1975-03-18) column 2, line 3-5; figures 6-8		1-14
		·	

information on patent tamily members

tric Percal Application No PCT/GB 00/01043

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 3631868 A	04-01-1972	NONE	
US 5472003 A	05-12-1995	NONE	
WO 9746132 A	11-12-1997	AU 3040297 A BG 102975 A BR 9709548 A CN 1221322 A CZ 9803934 A EP 0909134 A NO 985697 A PL 330350 A SK 166598 A	05-01-1998 31-08-1999 10-08-1999 30-06-1999 16-06-1999 21-04-1999 02-02-1999 10-05-1999 14-02-2000
US 5771906 A	30-06-1998	GB 2287403 A AT 188850 T AU 701444 B AU 1716095 A BG 62153 B BG 100808 A BR 9506904 A CA 2184296 A CZ 9602517 A DE 69514647 D DE 69514647 T EP 0748173 A ES 2144605 T WO 9522920 A HU 74473 A,B JP 9509348 T NO 963582 A RO 114731 A RU 2127992 C	20-09-1995 15-02-2000 28-01-1999 11-09-1995 30-04-1999 29-08-1997 02-09-1997 31-08-1995 12-02-1997 24-02-2000 31-08-2000 18-12-1996 16-06-2000 31-08-1995 30-12-1996 22-09-1997 18-09-1996 30-07-1999 27-03-1999
US 3566888 A	02-03-1971	NONE	
US 3871388 A	18-03-1975	CA 1028916 A IT 1006670 B	04-04-1978 20-10-1976

This Page Blank (uspto)